



The CASTOR Initiative

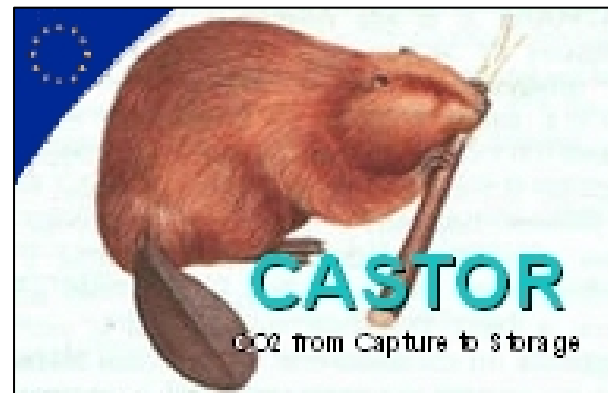
Workshop on CCS

MEXICO, JULY 2008

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Executive Vice President, GEOGREEN
CASTOR Project Manager, IFP

CASTOR

***CO₂, from Capture to Storage:
Objectives and Achievements***



Presentation outline



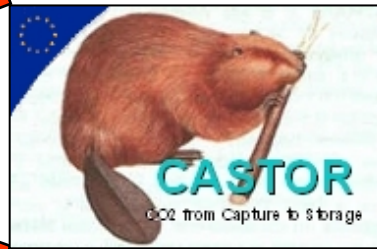
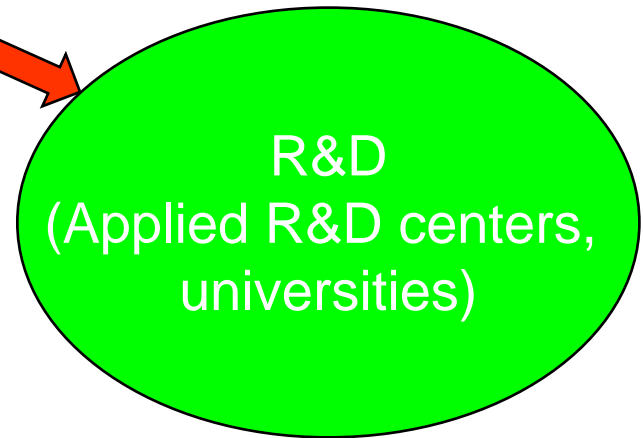
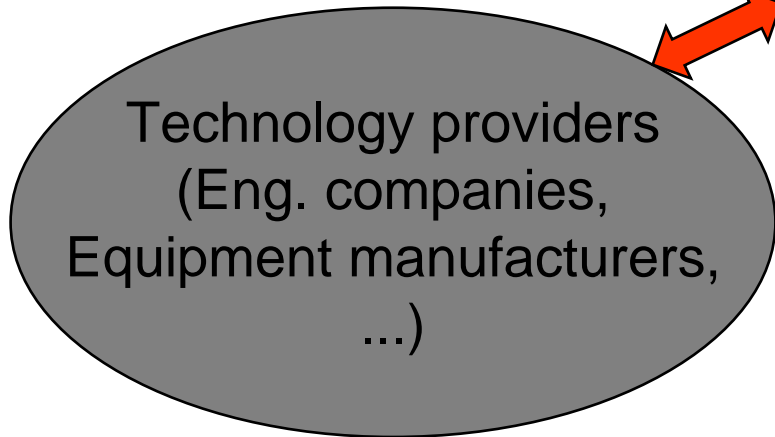
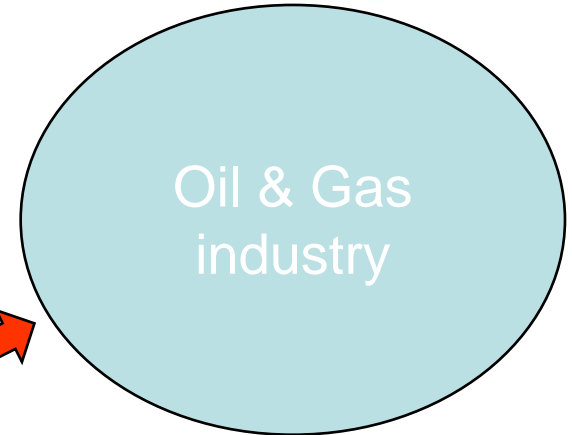
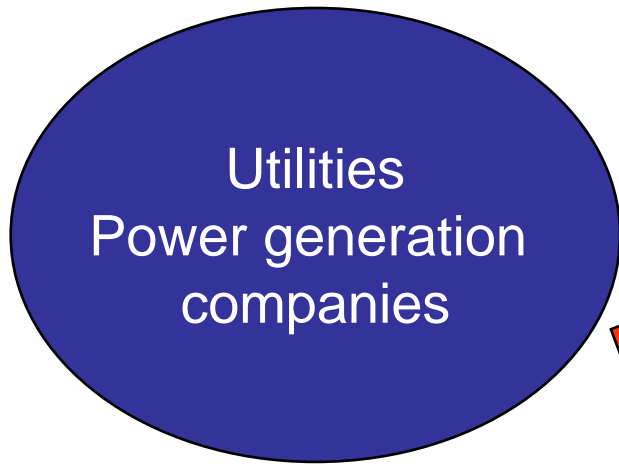
- Castor at a glance
- Strategy for CO₂ reduction
- Post-combustion capture
- CO₂ geological storage
- Conclusions: the way forward

CASTOR targets



- Develop and validate innovative technologies needed to capture 10% of CO₂ emitted in Europe (30% of CO₂ emitted by power and industrial plants)
 - Reduce the cost of CO₂ **post-combustion** capture,
⇒ from 50-60 € to 20-30 € / ton of CO₂ avoided
 - Contribute to the feasibility & acceptance of the geological storage concept
⇒ study 4 new European storage sites
 - Start the development of an integrated strategy connecting capture, transport and storage options for Europe

A wide representation of European actors



CASTOR at a Glance (1)



Funded by the European Commission under the 6th Framework Program

R&D

IFP (FR)
TNO (NL)
SINTEF (NO)
NTNU (NO)
BGS (UK)
BGR (DE)
BRGM (FR)
GEUS (DK)
IMPERIAL (UK)
OGS (IT)
TWENTE U. (NL)
STUTT GARTT U. (DE)

Oil & Gas

STATOIL (NO)
GDF (FR)
REPSOL (SP)
ENI (IT)
ROHOEL (AT)

Power Companies

VATTENFALL (SE)
ELSAM (DK)
ENERGI E2 (DK)
RWE (DE)
PPC (GR)
EON-UK (UK)
SUEZ-ELECTRABEL (BE)

Manufacturers

ALSTOM POWER (FR)
MITSUI BABCOCK (UK)
SIEMENS (DE)
BASF (DE)
GVS (IT)

Co-ordinator: IFP

Chair of the Executive Board: Statoil

31 partners from 12 European Countries

Duration: 4 years

Budget: 16 M€

CASTOR at glance (2)



- Kick-off in February 2004
- Recognised by the Carbon Sequestration Leadership Forum, Melbourne, Australia, Sept. 2004



Strategy for CO₂ reduction in Europe

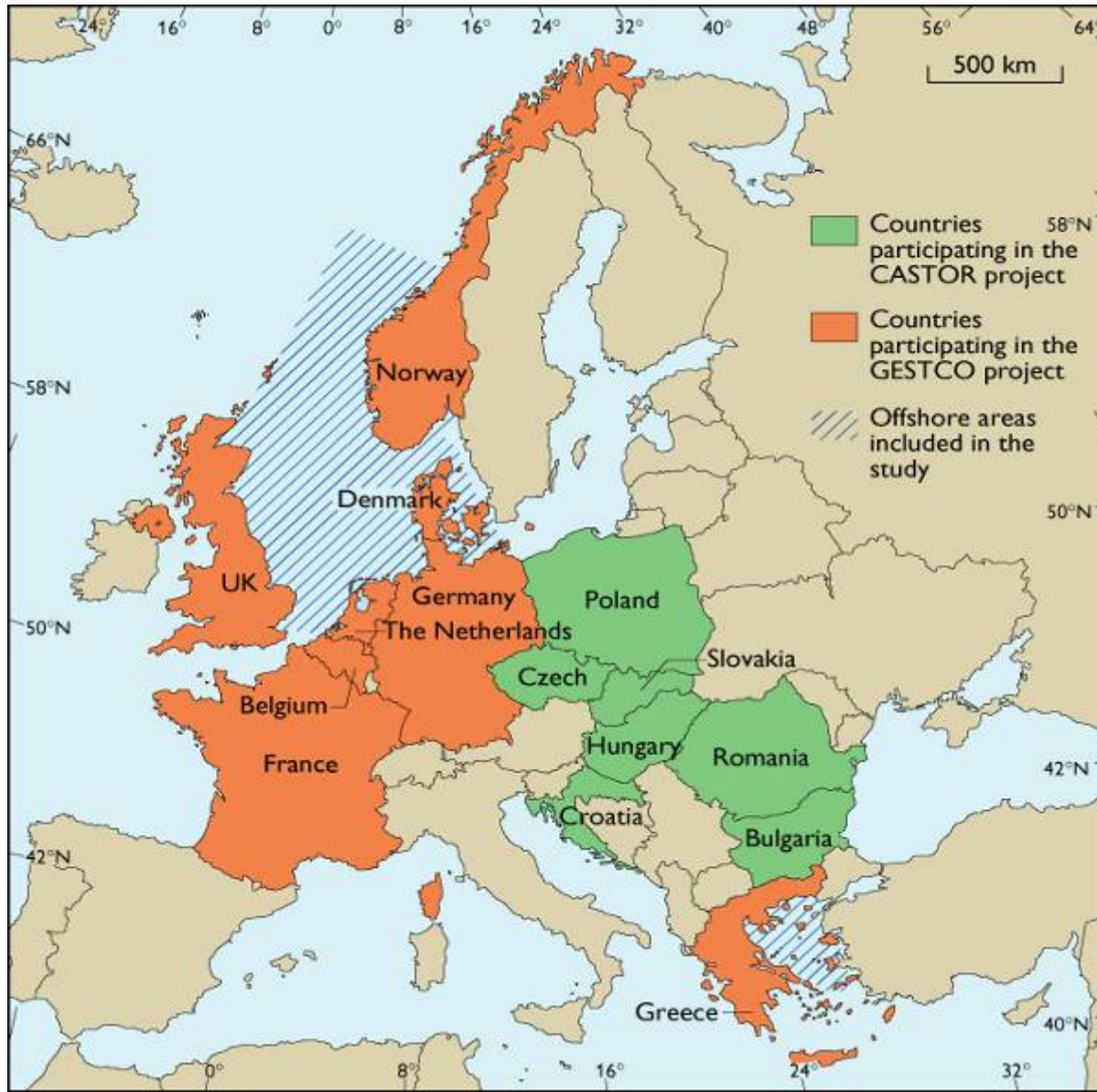


- Objectives

- *Monitoring and integrating the CASTOR project to provide a reduction strategy for EU*

- Develop a road-map for integration of CCS in Europe (with focus on post-combustion)
 - Supporting the analysis with an economical outline
 - Geo-storage capacity in EU

Strategy for CO₂ reduction in Europe



**Mapping sources and
sinks in new
European Countries**

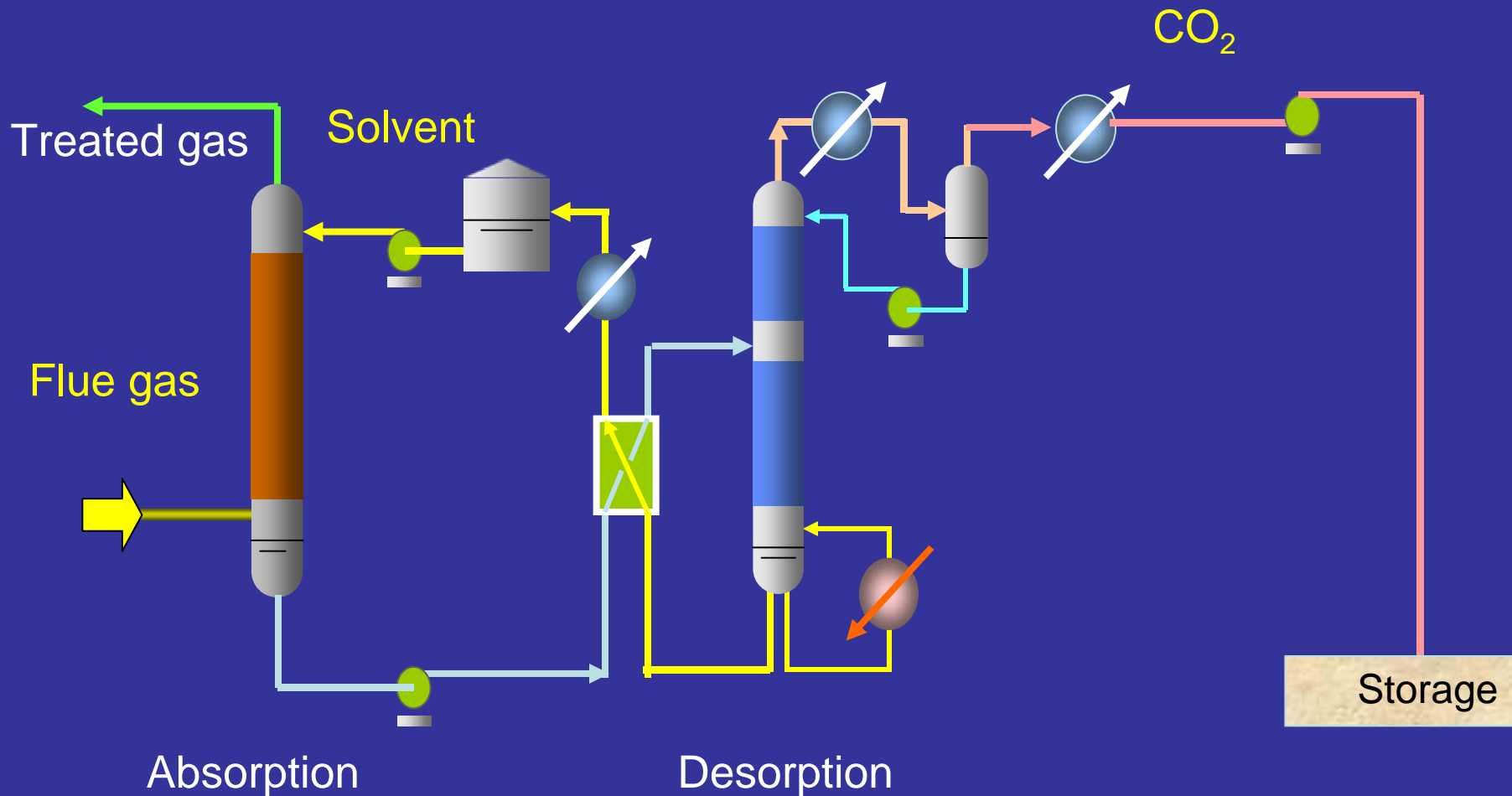
Post-combustion capture



- Objectives

- Development of absorption liquids, with a thermal energy consumption of 2.0 GJ/tonne CO₂ at 90% recovery rates
- Resulting costs per tonne CO₂ avoided not higher than 20 to 30 €/tonne CO₂, depending on the type of fuel (natural gas, coal, lignite)
- Pilot plant tests showing the reliability and efficiency of the post-combustion capture process

Post-combustion: Amine scrubbing



Why focusing on post-combustion capture ?



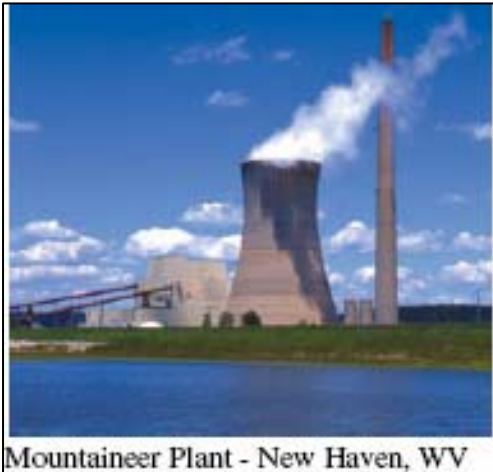
- Post-combustion capture is important because of large existing stock of power plants and boilers but also for new plants, as the cheapest will be conventional ones based on direct combustion of fuel
- Large-scale demos have been announced/scheduled:

RWE (Germany), Vattenfall (Denmark), ...

Why focusing on post-combustion capture ?



- American Electric Power in USA (coal-fired steam power station)



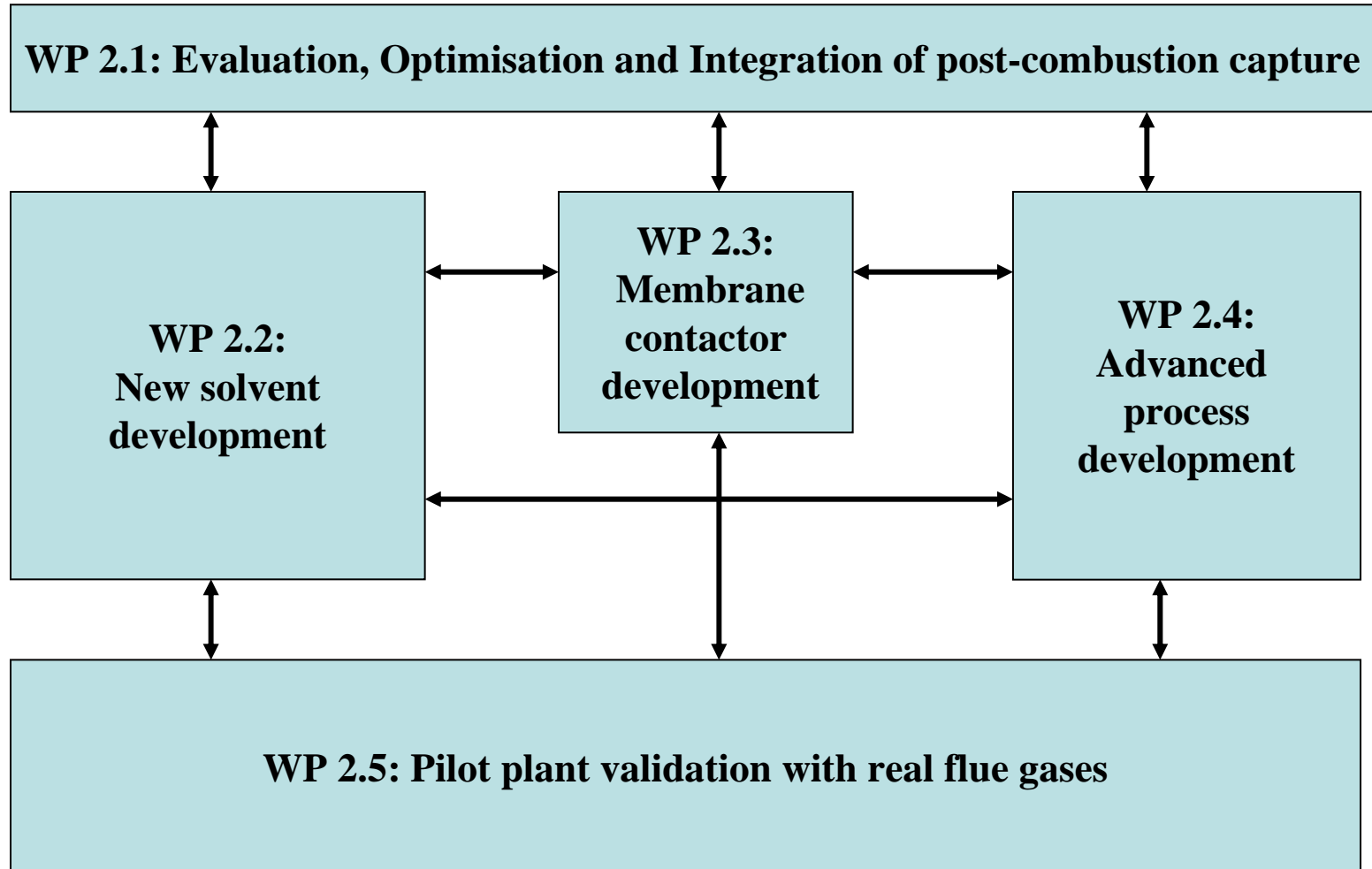
Mountaineer Plant - New Haven, WV



Northeastern Plant - Oologah, OK

- Coal-fired steam power stations with CCS announced in France, Italy, Spain

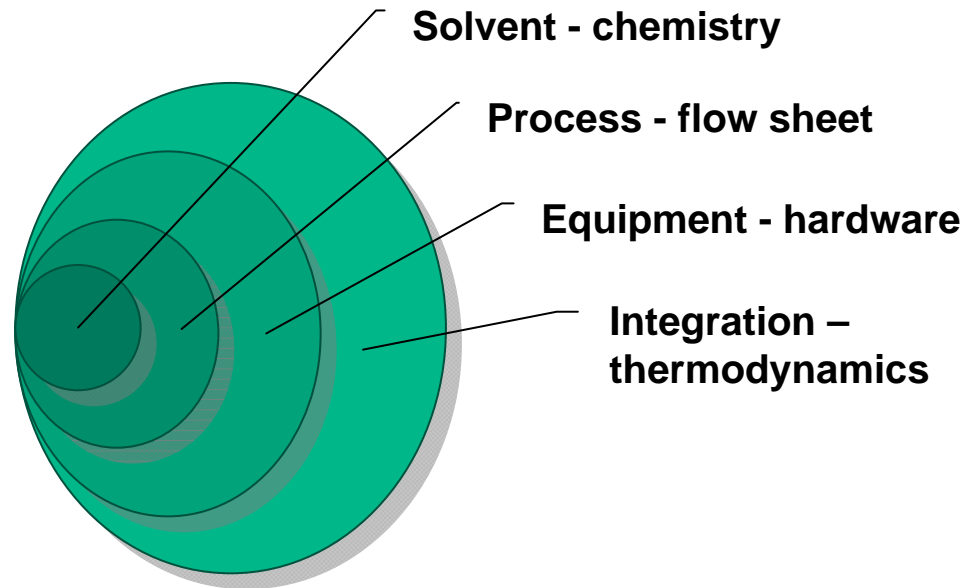
Post-combustion capture



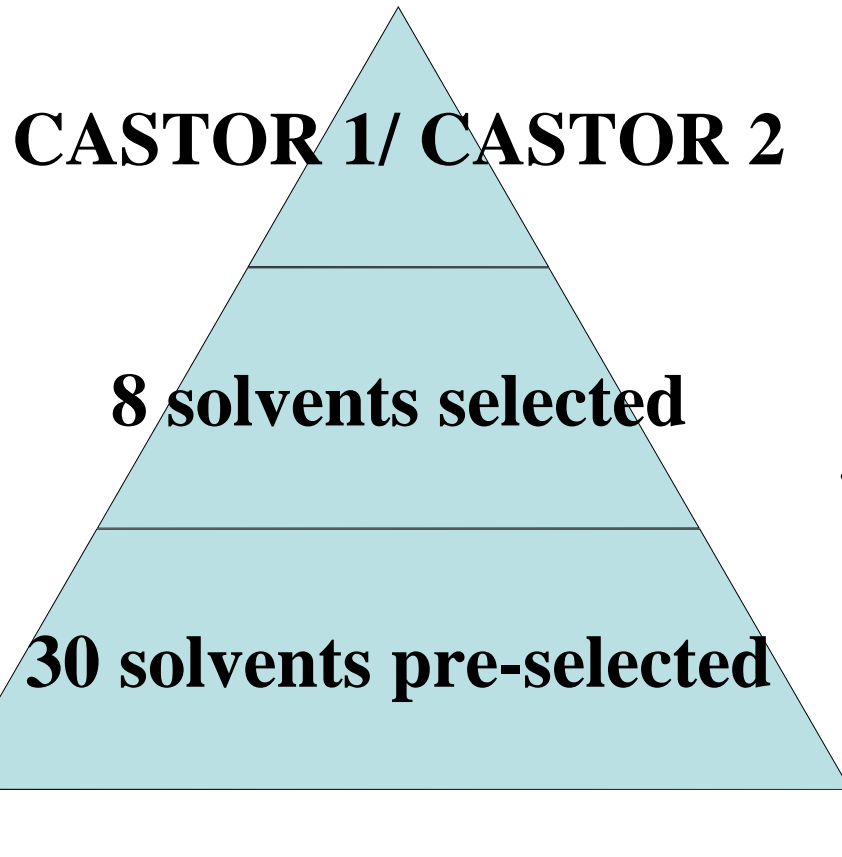
Major technical results



- New solvents resulting in less heat for regeneration
- Advanced processes resulting in lower power output losses
- Advanced equipment (membrane contactors) resulting in lower investment costs
- Pilot plant operating with real flue gas allowing hands-on-experience with absorption technology
- Methods for integration and optimisation resulting in lower power output losses



Solvent development procedure



Pilot plant experiments



Lab-pilot experiments



Process design studies

Degradation studies

Corrosion studies

Solvent characterisation



Solvent screening studies

European post-combustion test facility: the CASTOR pilot plant



Esbjergværket

DONG
energy



Capacity: 1 t CO₂ / h

5000 Nm³/h fluegas
(coal combustion)

In operation since early 2006

CASTOR pilot plant (2)



Official inauguration 15th of March 2006

200 participants from governments/administrations (EC, DOE), industry, research, press, TV ...

CASTOR pilot plant (3)



January - March 2006: MEA-testing for 1000 hrs
September - November 2006: 2nd MEA-testing for 1000 hrs
March - June 2007: CASTOR1-testing
September - December 2007: CASTOR2-testing

Base Case (MEA) overview with and without capture



Item	Bituminous coal		GTCC		Lignite DE	
	without Capture	Capture Integrated	without capture	Capture Integrated	without capture	Capture Integrated
Gross Capacity (MW, LHV)	600	600	393	393	1000	1000
Net power output (MW)	575	442	385	325	920	646
Thermal efficiency, % (LHV)	45	34.0	56.5	47.6	49.2	34.5
CO₂ emission (kg/MWh)	772	103	366	42	812	116

CO₂ Geological Storage



No capture without storage!

- General objectives
 - Develop and apply a methodology for the selection and the secure management of storage sites by improving assessment methods, defining acceptance criteria, and developing a strategy for safety-focussed, cost-effective site monitoring
 - Improve the "Best Practice Manual", started with the SACS/Sleipner project, by adding 4 more real-site cases

CO₂ Geological Storage



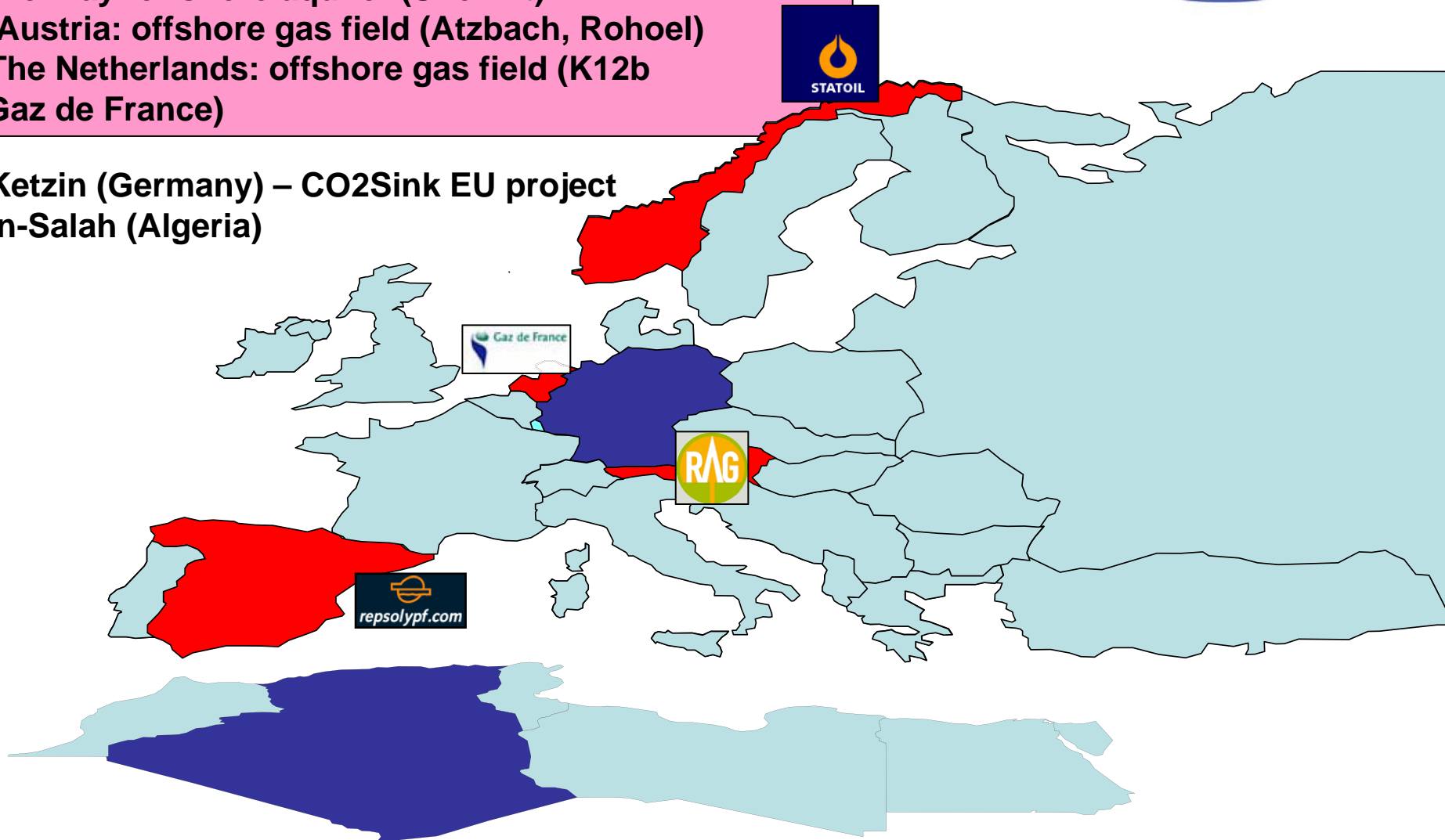
- Four field cases to cover some geological variability:
 - clastics (sandstones) vs. carbonates
 - onshore vs. offshore (consequences for monitoring)
 - storage site types: depleted oil field, depleted gas field, enhanced gas recovery, aquifer
 - some cases with good sample access, others with chance for monitoring
(→ covers many methods, focus different from field to field)
 - cases in different countries to give many countries their “own case” (good for public acceptance)
- Two cross-disciplinary activities
 - Preventive and corrective actions
 - Criteria for site selection & site mgmt

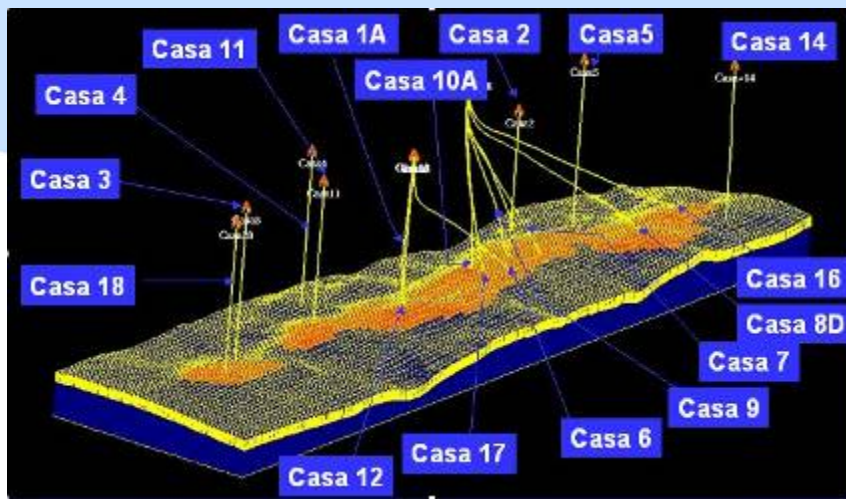
CASTOR CO₂ storage initiatives



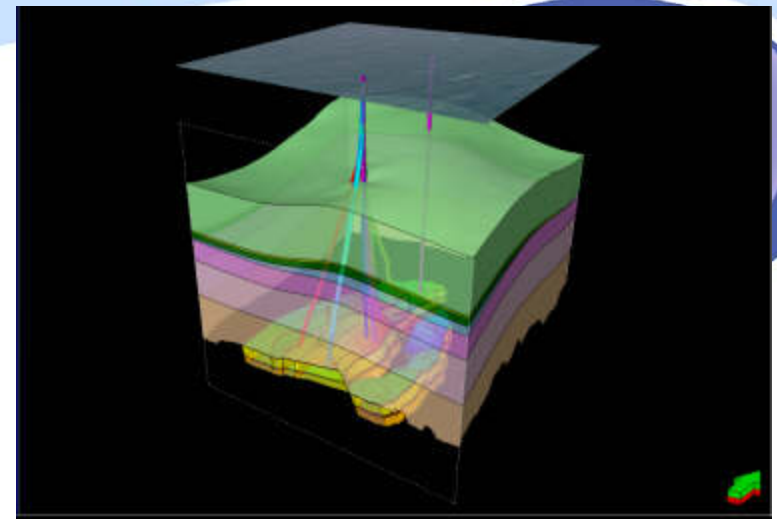
- Spain: offshore oil reservoir (Casablanca, REPSOL)
- Norway: offshore aquifer (Snohvit)
- Austria: offshore gas field (Atzbach, Rohoel)
- The Netherlands: offshore gas field (K12b Gaz de France)

Ketzin (Germany) – CO₂Sink EU project
In-Salah (Algeria)





Casablanca reservoir model



K12-B geological model



Rock samples from Atzbach

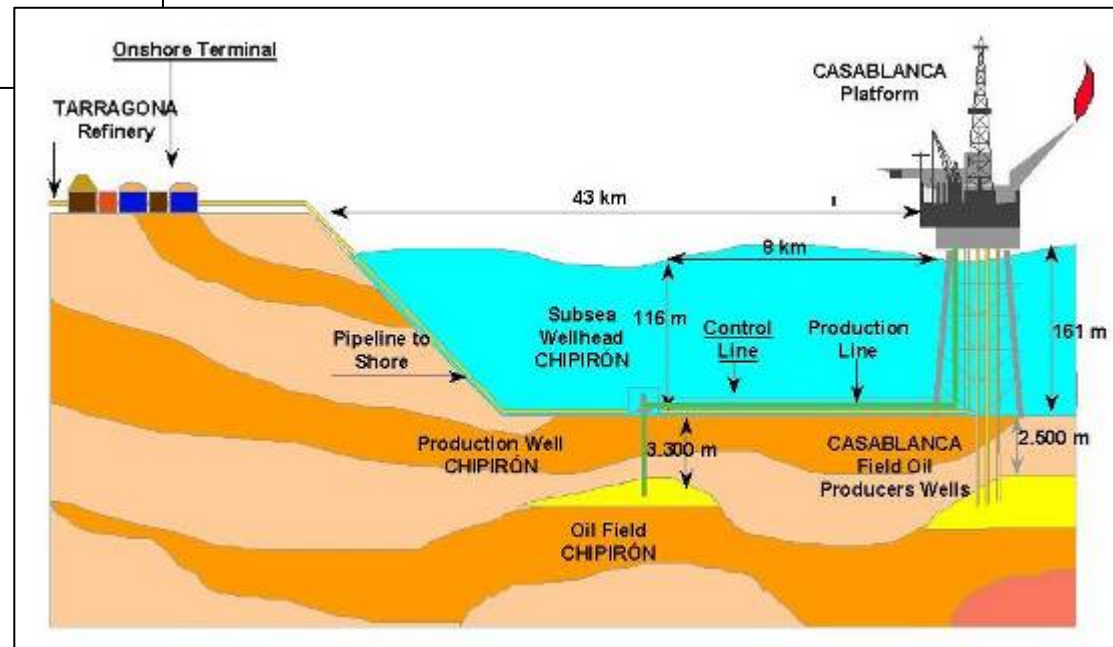
CASTOR Work Flow for Site studies

- Data gathering, geomodel building
- Analysis of fluid flow properties
- Reservoir simulation
- Geochemical, geomechanical experiments and simulations
- Well integrity analysis
- Long term modelling and simulation
- Monitoring of stored (and escaping!) CO₂
- Integrated risk assessment analysis

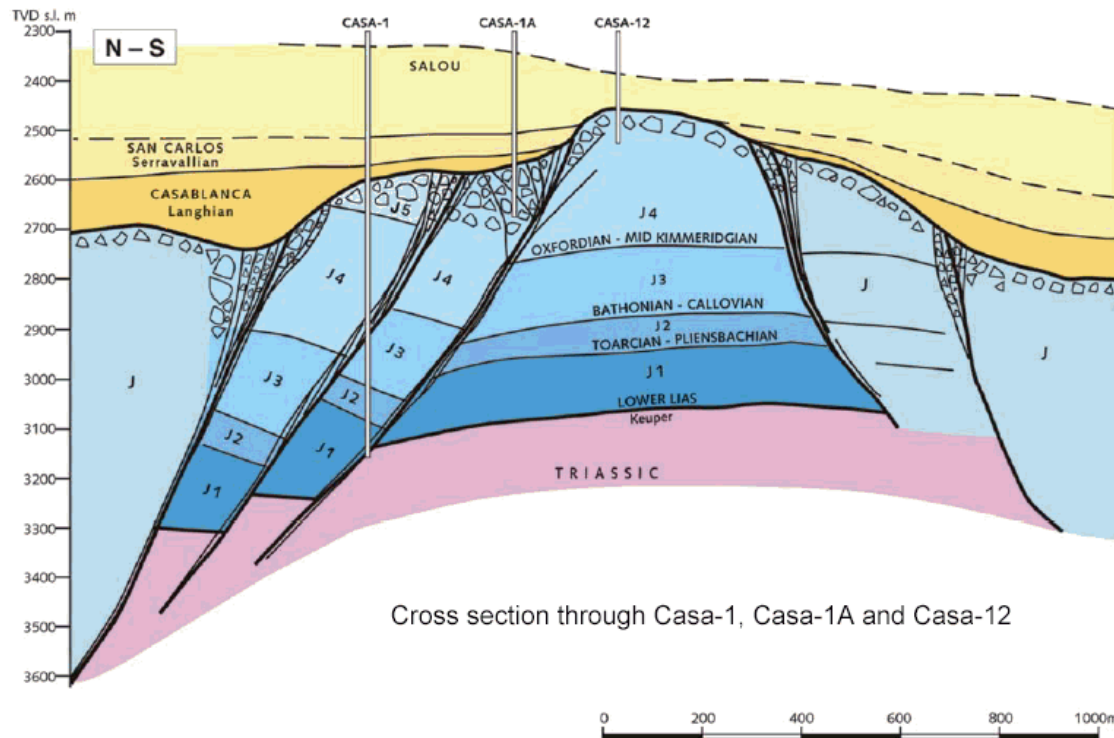
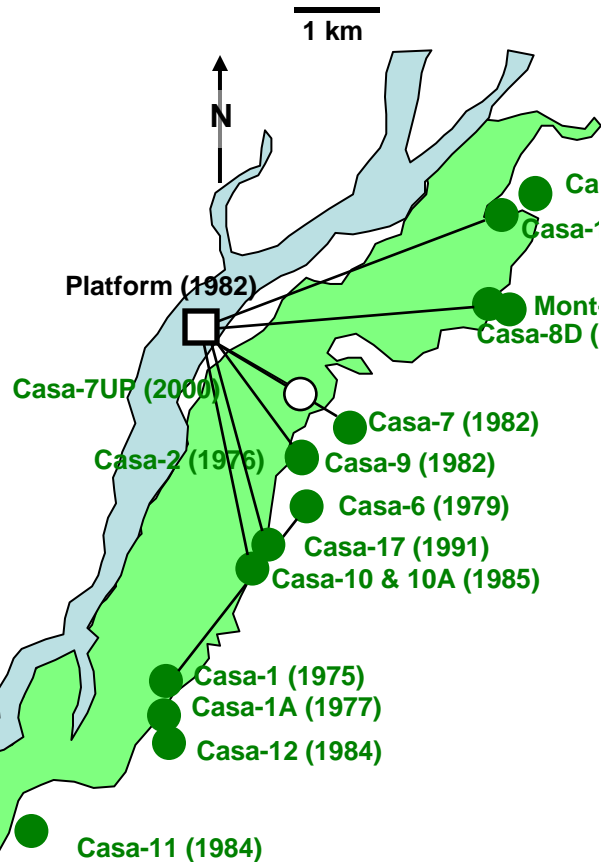
Casablanca oilfield (Repsol, Spain)



- Depleted oil-field in carbonates
- Depth: 2500 m
- Injection of 0,5 Mt CO₂ / year from the Tarragona Refinery

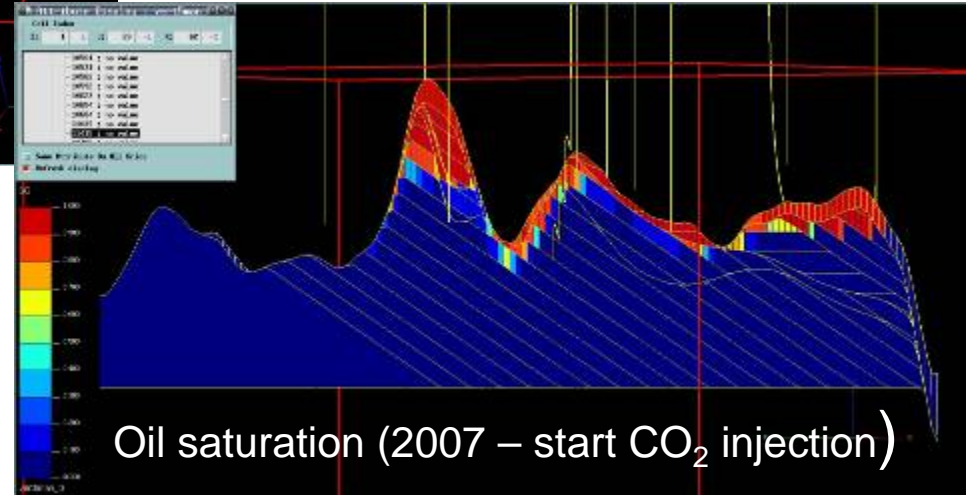
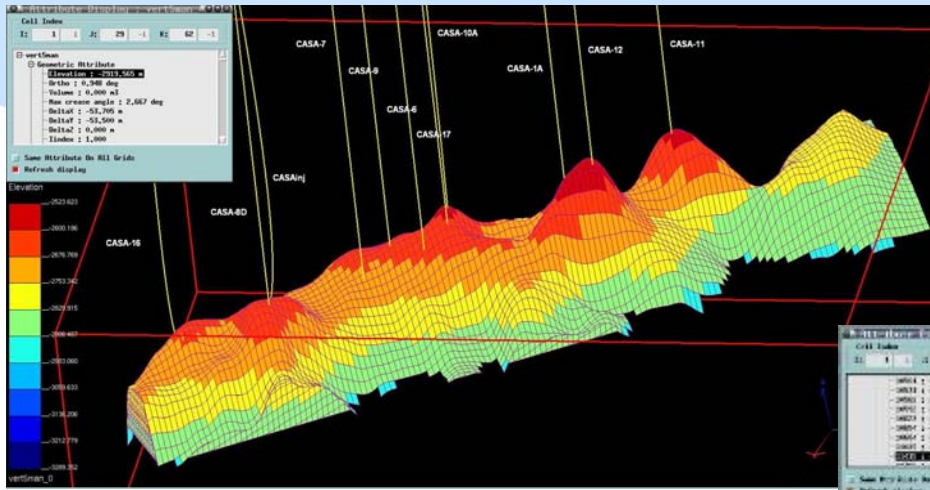


Casablanca oilfield (Repsol, Spain)

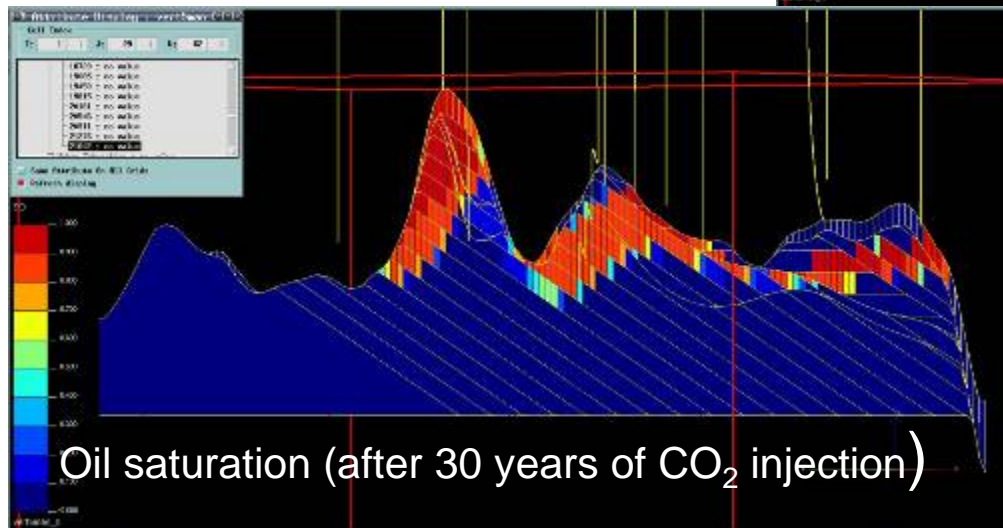


Cross section through Casa-1, Casa-1A and Casa-12

A complex structure: karstified limestones, but a good seal:
marns and shales

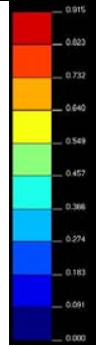
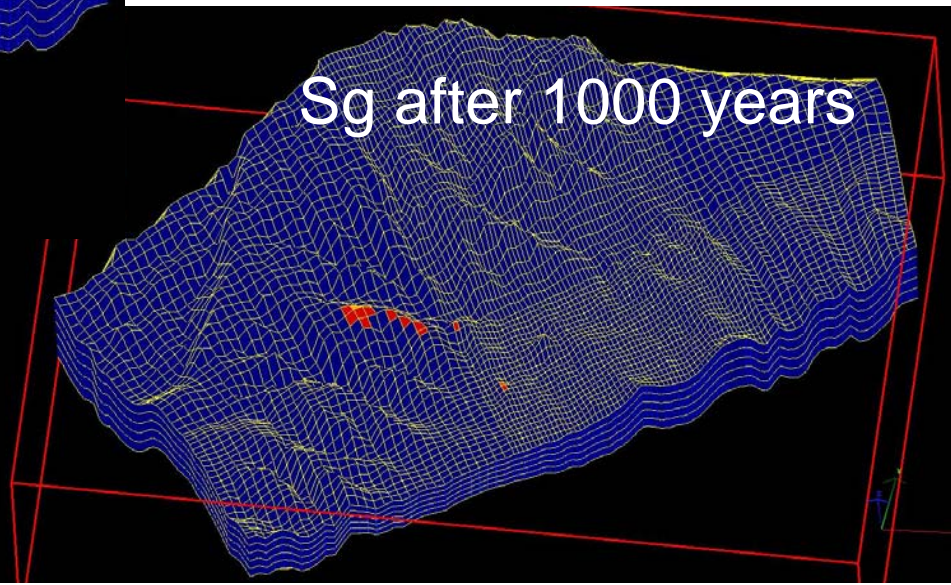
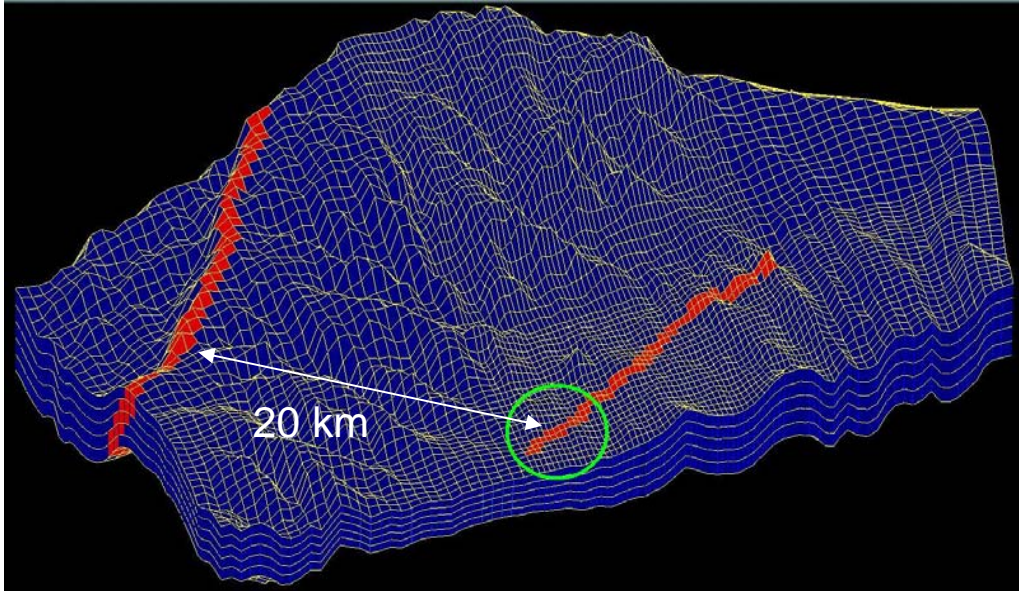


Oil saturation (2007 – start CO₂ injection)



Oil saturation (after 30 years of CO₂ injection)

Casablanca: Long term behaviour of the CO₂ and risk of leakage along faults?

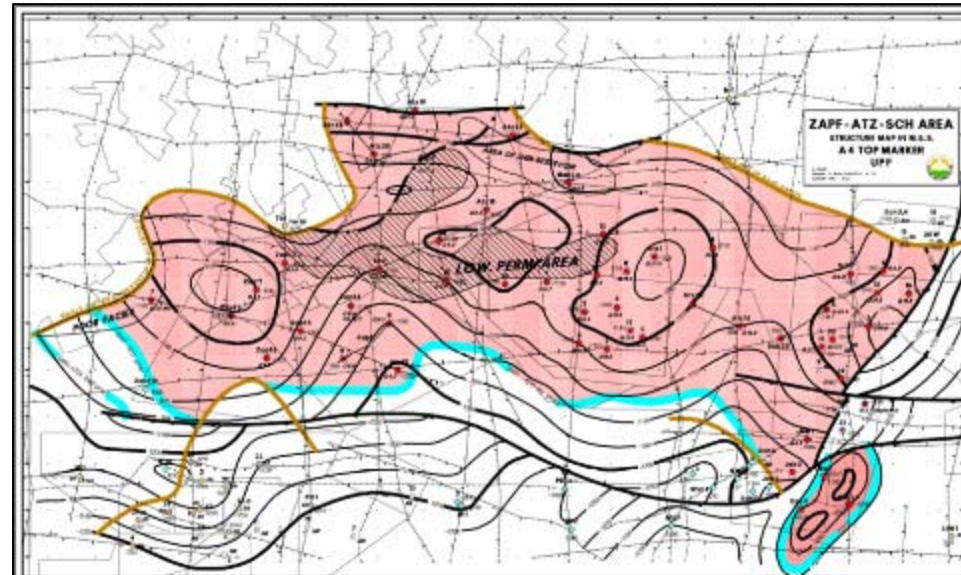


Result:
The CO₂ does not reach the major fault after 1000 years of leakage whatever the scenarios

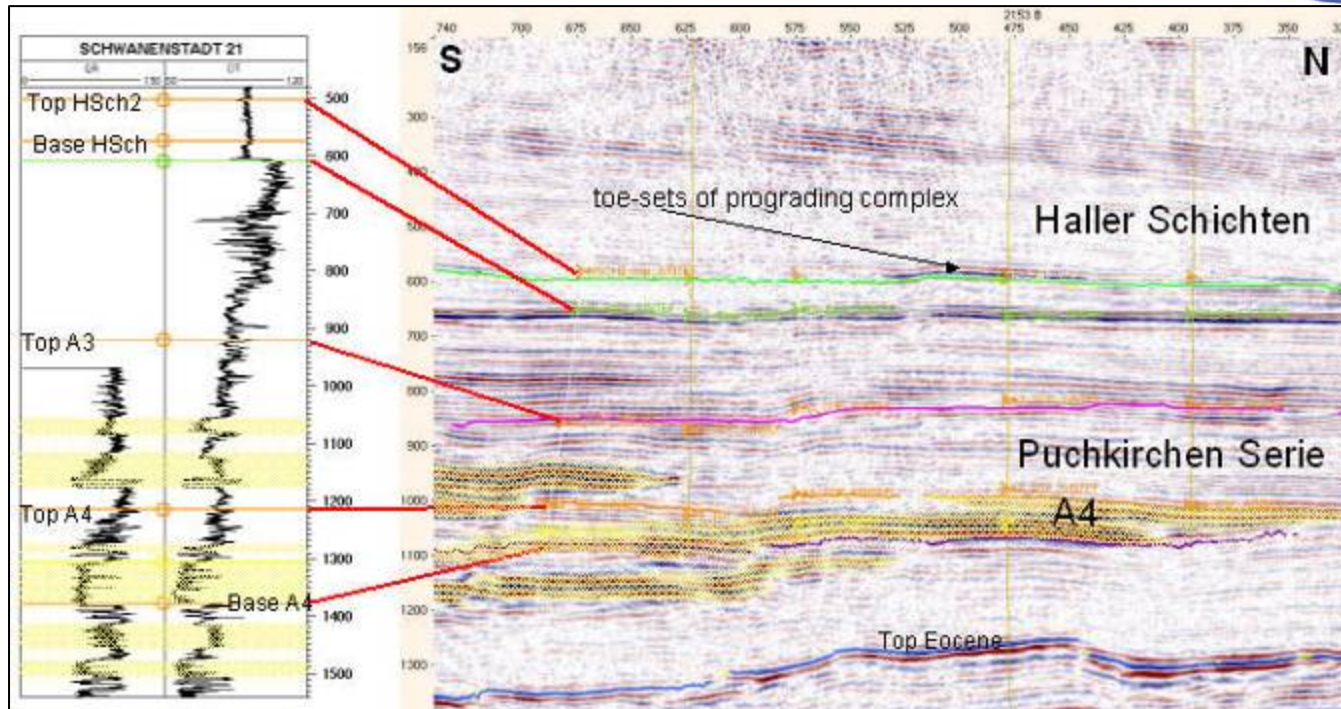
Atzbach-Schwananenstadt Gas Field (Rohoel, Austria)



- Sandstone gasfield, onshore
- Depth: 1600 m
- Possible injection of 200,000 t CO₂/year
- Opportunity for EGR



Atzbach-Schwananenstadt Gas Field (Rohoel, Austria)



Focus: general storage site evaluation; seal properties (fluid flow, geochemistry, geomechanics); long-term safety / risk assessment; onshore monitoring methods; assessment of possibilities for enhanced gas recovery

Atzbach-Schwandenstadt Gas Field: Soil gas monitoring



- Make recommendations for soil gas monitoring plan above potential CO₂ storage site on land
- Soil gas composition (CH₄, CO₂, δ¹³C)
- Soil gas flux (CH₄ + CO₂, g/m²/day)
- Results:
 - Soils are high CO₂ soils
 - CO₂ predominantly from oxidation of soil humic matter
 - CO₂ soil gas in the eastern sector partly from methane oxidation
 - CO₂ fluxes:
 - Highest during spring, very weak during winter season
 - Data from the summer season not satisfying up to now

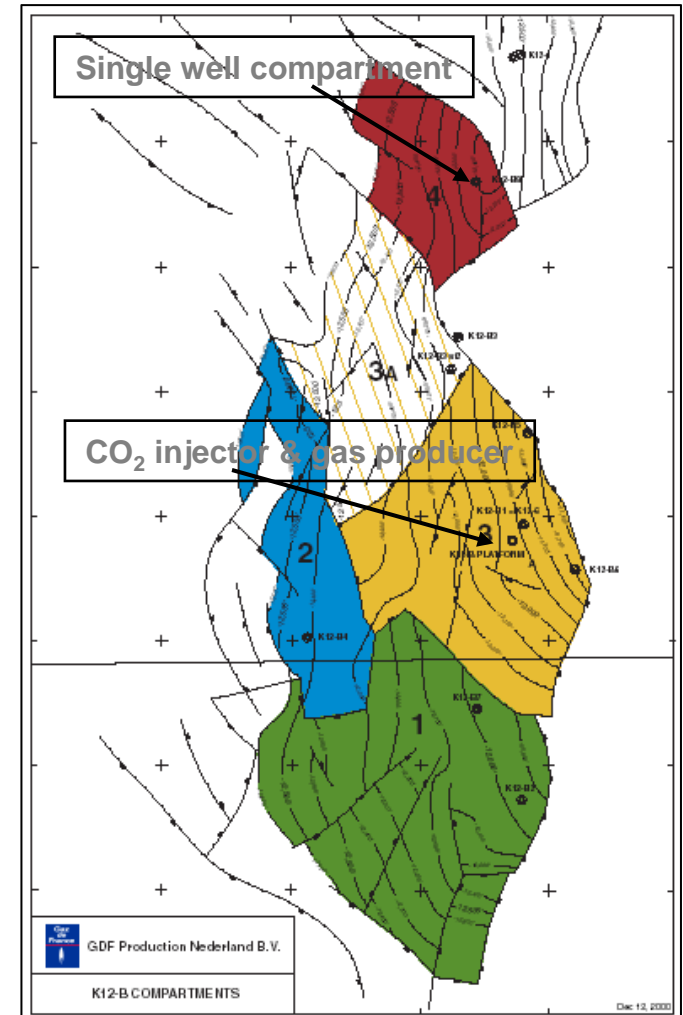
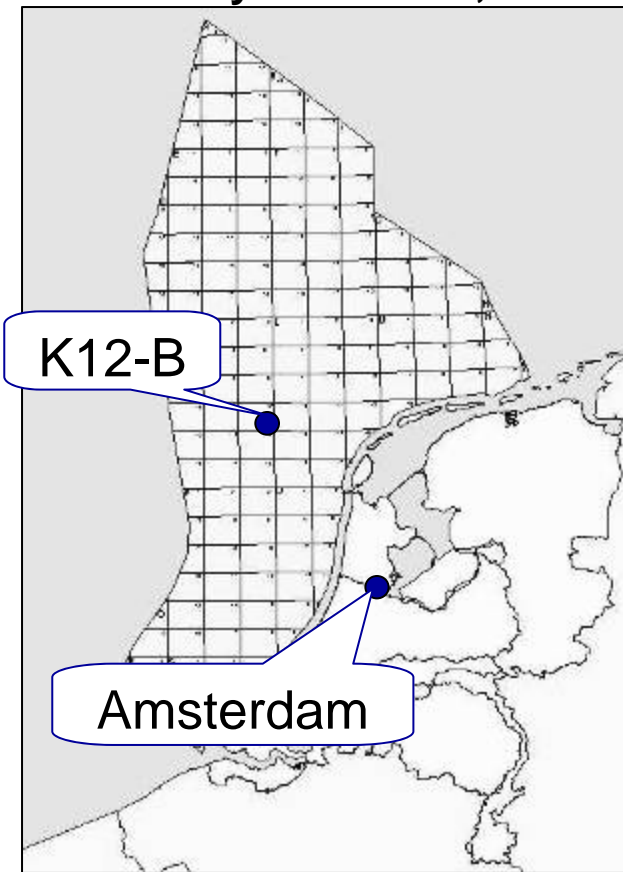


- Additional monitoring station is planned (strong need for longer-term data sets at two different stations)
- CO₂GeoNet likes to make this site an **European test site**

K12B Gas Field (Gaz de France, The Netherlands)



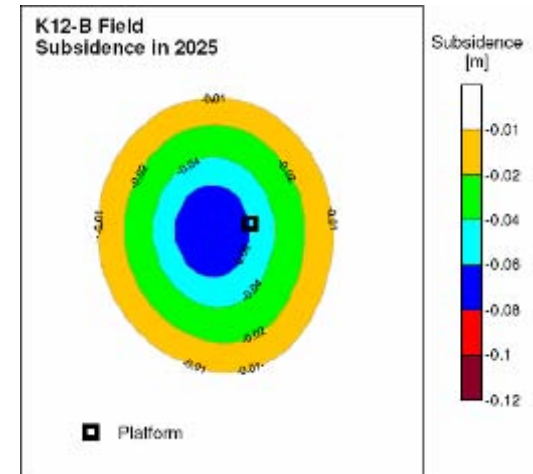
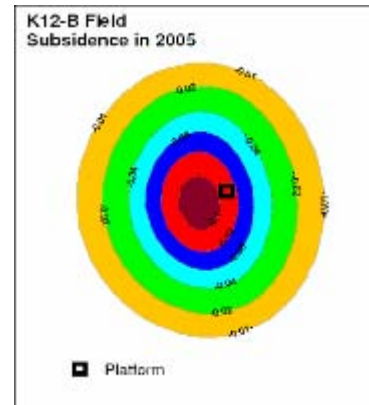
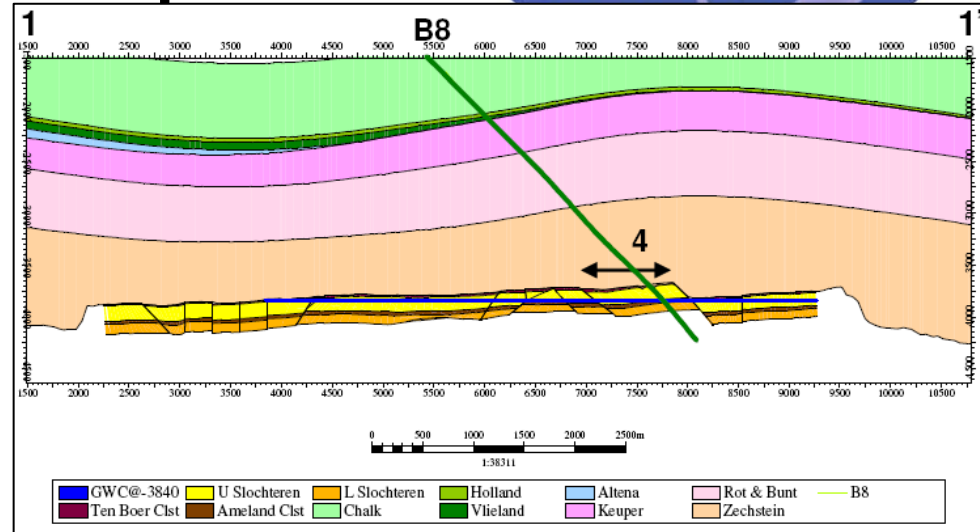
- Gasfield in Rotliengen clastics, offshore
- Depth: 3500-4000 m
- High temperature: 128 °C, low pressure: 40 bars
- Small-scale injection test: 20 000 t/year in mid-2004
- 480 000 t/year in 2008, 8 Mt total



K12-B field case: Geomechanical impact



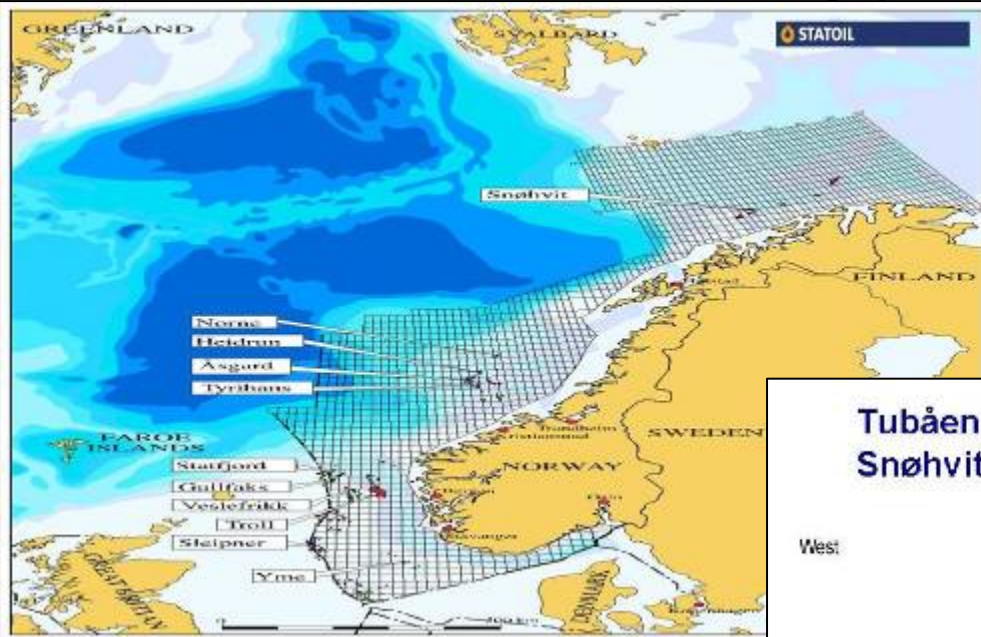
- Assess impact of reservoir depletion and subsequent CO₂ injection on mechanical stability and sealing capacity of bounding seals (caprock and faults)
- Based on improved geological and reservoir models developed in CASTOR
- Results
 - Impact very limited
 - Deterioration of mechanical properties of importance for sealing very unlikely
 - Reasons: Rock salt
 - Deformation of seabed of little importance



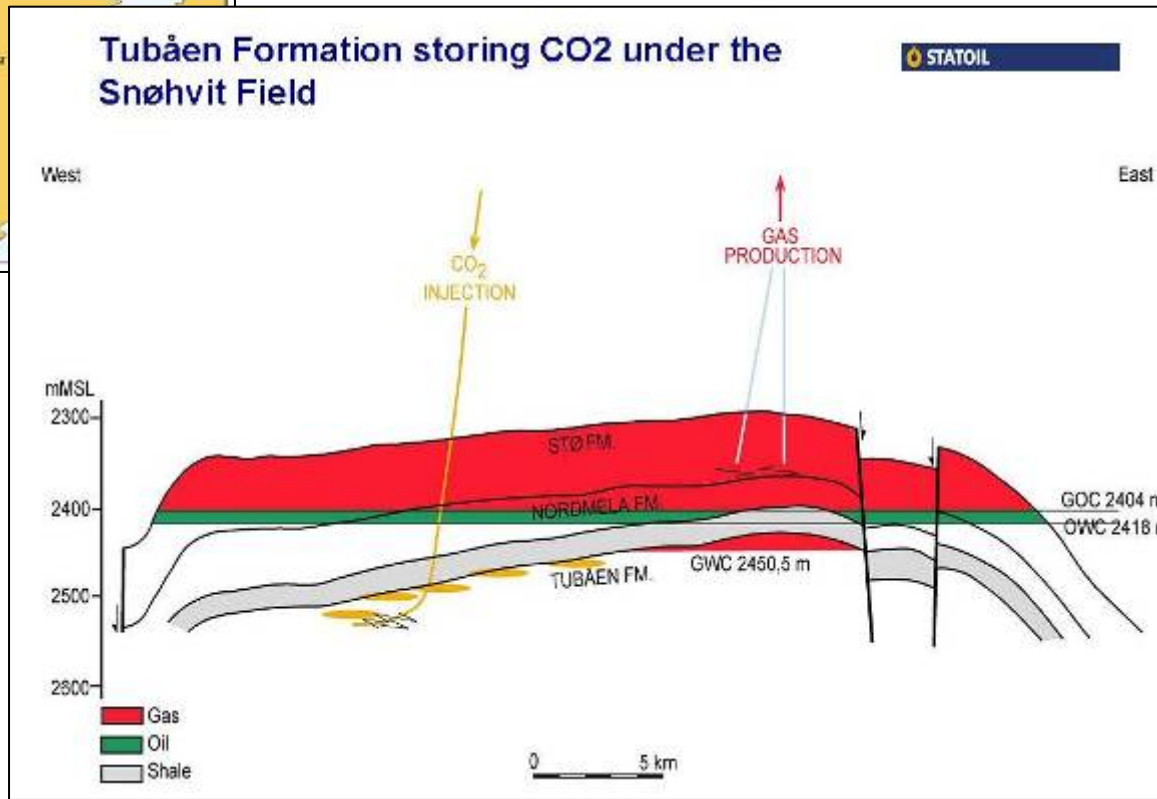
Snøhvit Aquifer (Statoil, Norway)



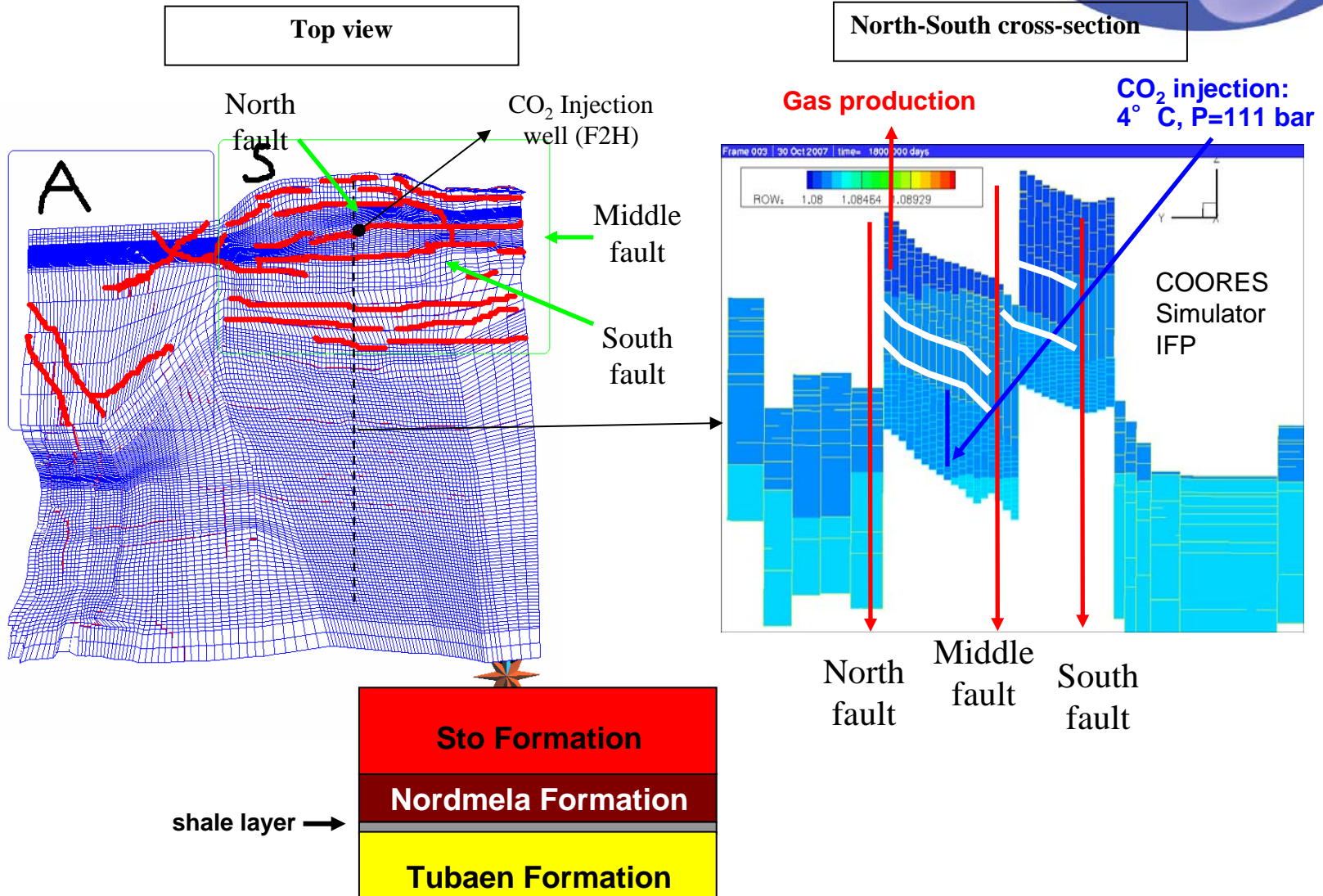
- Sandstone aquifer, offshore
- Depth: 2500 m
- 0.75 Mt CO₂ per year; Start in 2007 and last for 20 + years
- CO₂ source is removal from natural gas before cooling to LNG; limit 50 ppmvol.



Focus: Well integrity, Injectivity, Monitoring



Snohvit: Modelling of long term behaviour (1000 years)

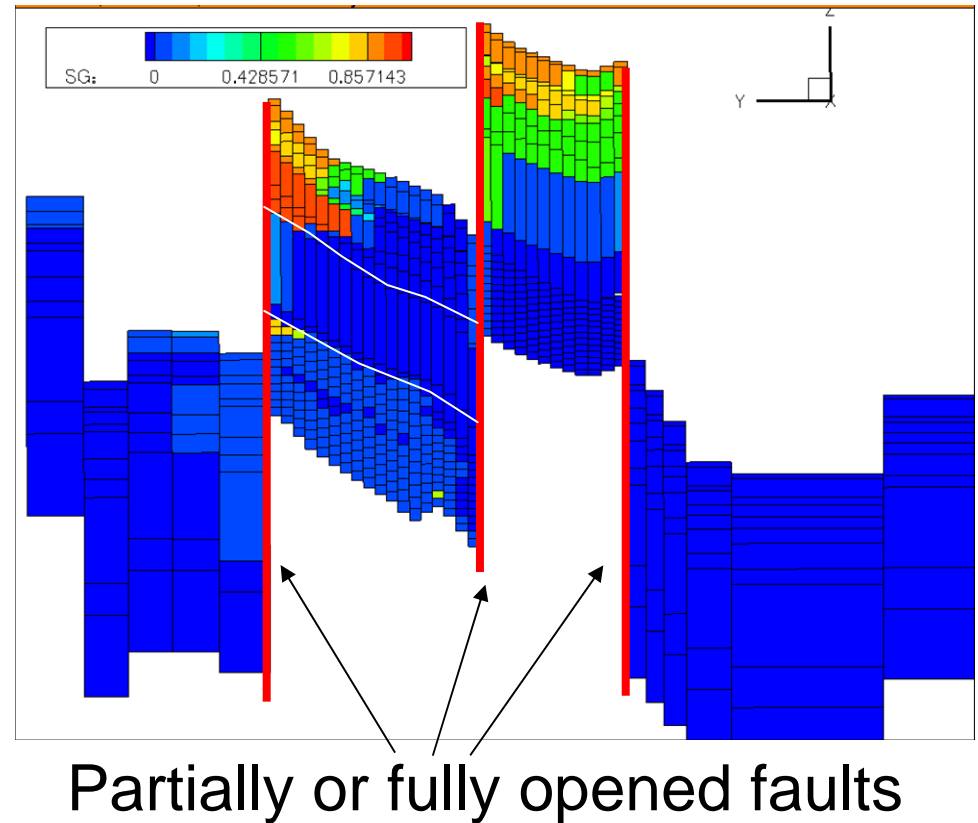


Snohvit: Main results of leakage along faults



- Sealing faults
 - No leak
 - Pressure increase in Tubaen
- Non sealing faults
 - Leak along the faults
 - Main migration of CO₂ to the Sto formation
 - So, CO₂ produced in F1H well
 - Some migration through the North boundary of the model

Time: 1030 years



Conclusions – Post-combustion



1. Development of absorption liquids, with a thermal energy consumption of 2 GJ/tonne CO₂ at 90% recovery rates
 - Reference process: ~4GJ/tonne CO₂
 - With CASTOR2 solvent: down to 3.5GJ/tonne CO₂ (12%)
 - With integration: down to 3.2 GJ/tonne CO₂ (20%)

 2. Resulting costs per tonne CO₂ avoided not higher than 20 to 30 €/tonne CO₂, depending on the type of fuel
 - Reference process: 40-50 €/tonne CO₂
 - With MEA process optimization: 35-37 €/tonne CO₂ (2005 ref)
- First steps to the ambitious goals are made

Conclusions – Post-combustion



3. European pilot plant tests showing the reliability and efficiency of the post-combustion capture process

- Operational pilot plant
 - Validation procedures
 - Validation experience
 - Validation results
 - Environmental awareness
 - Queue of requests from industry
-
- CASTOR made validation basis for Post-Combustion-Capture development



Conclusions – Storage



1. Complete assessments for 4 industrial scale storages sites
2. Completion of 2 transverse activities:
 - Development of preventive and corrective actions (wells, caprock)
 - Development of criteria for storage site selection and management (built on existing European Best Practice for Storage: SACS, SACS2 and CO2STORE EU projects).
3. Summary of advances in CASTOR
 - Geological characterisation with varied datasets
 - Consolidating geochemistry: Experiments and numerical modelling (inc. reaction-transport)
 - Fluid flow in caprocks: Long-term vs transient laboratory methods for gas permeability
 - Flow simulations: Exact history-matching, Far-field containment risks
 - Geomechanics: Integrated fluid flow and geomechanical simulators
 - Monitoring strategies: Tracers, Focussing on site-specific requirements
 - Well integrity / remediation
 - Risk analysis methodologies

Conclusions



- CASTOR is completed!
 - 110 technical reports
 - Over 150 publications (journals, proceedings ...)



CSLF Recognition Award, Cape Town, April 2008